



TABLE Mk.A-144263
SCALE 1:10

No. OFF	MARK	No.	PART NUMBER	DESCRIPTION	MATERIAL
2	a	A	1_4 HOSE X 1350mm	1/4" R2AT-04 : 7/16" JIC FEMALE SWIVEL ENDS	AISI 316 (SS)
4	b	A	1_4 HOSE X 350mm	1/4" R2AT-04 : 7/16" JIC FEMALE SWIVEL ENDS	AISI 316 (SS)
2	c	A	1_4 HOSE X 950mm	1/4" R2AT-04 : 7/16" JIC FEMALE SWIVEL ENDS	AS3678-250
2	d	A	BBV-2-G06-1001-M	3/8" HIGH PRESSURE BALL VALVE - SSPBV-06	AISI 316 (SS)
2	e	A	HBK-0006	PIPE SUPPORT - UNISTRUT CHANNEL / PIPE CLAMPS	GAL MS
2	f	A	HOSE 3_8 x 250 BMM	3/8" R2AT-06: 9/16" JIC FEMALE SWIVEL ENDS	AISI 316 (SS)
8	g	A	SSBAN-07	TUBE NUT SUIT 1/4" TUBE (SS)	AISI 316 (SS)
4	h	A	SSBAN-09	9/16 JIC NUT	AISI 316 (SS)
8	k	A	SSBAS-04	TUBE SLEEVE SUIT 1/4" TUBE (SS)	AISI 316 (SS)
4	m	A	SSBAS-06	9/16" JIC OLIVE (SS)	AISI 316 (SS)
4	n	A	SSC-06-09	3/8 BSSP TO 9/16 JIC MALE / MALE CONNECTOR	AISI 316 (SS)
4	p	A	JF1SS-0704K	7/16" SS HOSE END	AISI 316 (SS)
2	q	A	SSM-06-09	3/8" NPT MALE TO 9/16 JIC MAL ADAPTOR (SS)	AISI 316 (SS)
8	r	A	SSP-07-07	7/16" TO 7/16" JIC M/M CONNECTOR	AISI 316 (SS)
18	s	A	TWIN PIPE CLAMP 1D-6.4PP	TWIN STAUFF CLAMP 1D- 6.4 PP/SS/CHANNEL RAIL ADAPTOR	AISI 316 (SS)
4	t	A	TWIN PIPE CLAMP 1D-9.5PP	TWIN STAUFF CLAMP 1D- 9.5 PP/SS/CHANNEL RAIL ADAPTOR	AISI 316 (SS)

- NOTES:**
1. ALL DIMENSIONS SHOWN ARE IN MILLIMETRES.
 2. ALL DIMENSIONS GIVEN FOR MATERIAL ARE GROSS DIMENSIONS WITH NO REDUCTION FOR WELD PREPARATION.
 3. ALL STEEL HOT ROLLED SECTIONS AND PLATES SHALL BE GRADE 250 OR 300+ STEEL TO AS3678 OR AS3679.
 4. MARK LETTERS FOLLOWED BY DRAWING NUMBER AND ORIENTATION SHALL BE CLEARLY MARKED ON ALL ITEMS.
 5. ALL WELDING AND WELD PREPARATION SHALL BE IN ACCORDANCE WITH QUALIFIED OR PRE-QUALIFIED WELDING PROCEDURE.
 6. WELD ELECTRODE NOMINAL STRENGTH SHALL BE Fuw = 480 MPa UNO.
 7. ALL WELDS SHALL BE 3mm CONTINUOUS FILLET OR BUTT UNO.
 8. WELDING SYMBOLS ARE TO AS1101.3.
 9. INSPECTION BY GFG ALLIANCE MAY INCLUDE NON-DESTRUCTIVE TESTING OF ANY WELD.
 10. ALL BOLTING SHALL BE TO AS1252 CLASS 8.8/S UNO.
 11. COMPONENTS TO BE PAINTED TO GFG ALLIANCE PAINT SPEC NC1 COLOUR YELLOW UNO.
 12. ALL REFERENCED STANDARDS SHALL BE TO THE LATEST REVISION.
 13. ALL WELDING SHALL CONFORM TO GFG ALLIANCE WELDING SPECIFICATION SP4/01-ENGINEERING (W137.MTS.104).
 14. DIMENSIONS FOR ESTIMATING PURPOSES - NEEDS TO BE ADAPTED TO SUIT SITE REQUIREMENTS
 15. ALLOW FOR ADDITIONAL QUANTITIES AS PER DESIGN VARIANTS ON DRAWINGS 144277 AND 144278

REFERENCE DRAWINGS:
 144261 - UPPER CABINET SUPPORT FRAME
 144262 - UPPER CABINET
 144265 - PELLET PLANT GENERAL ARRANGEMENT

1	F-144278	CABINET SUPPORT FRAME ASSY	SEE ITEM LIST		
1	E-144262	UPPER CABINET	SEE ITEM LIST		
4	D-144263	TUBE OD 1/4"	AISI 316(SS)	5.0 m	
2	C-144263	TUBE OD 3/8"	AISI 316(SS)	4.0 m	
1	B-144277	CABINET SUPPORT FRAME ASSY	SEE ITEM LIST		
1	A-144263	TABLE	SEE ITEM LIST		
No. OFF	MARK No.	DESCRIPTION	MATERIAL	MASS/UNIT	SAP MATERIAL NUMBER
1	COL			DATE : 05-10-23	SCALE :
			DATE : 05-10-23 SCALE : NAME : SIGNATURE :		
			DRAWN : JW CHECKED : DH REVIEWED : PD AREA NUMBER :		
92813395 NOTIF.			144263		
PEA 46P 46A LUB			Revisions CAD. REF. 1		

CONTRACTOR TO VERIFY POSITION
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Project Number
 144263