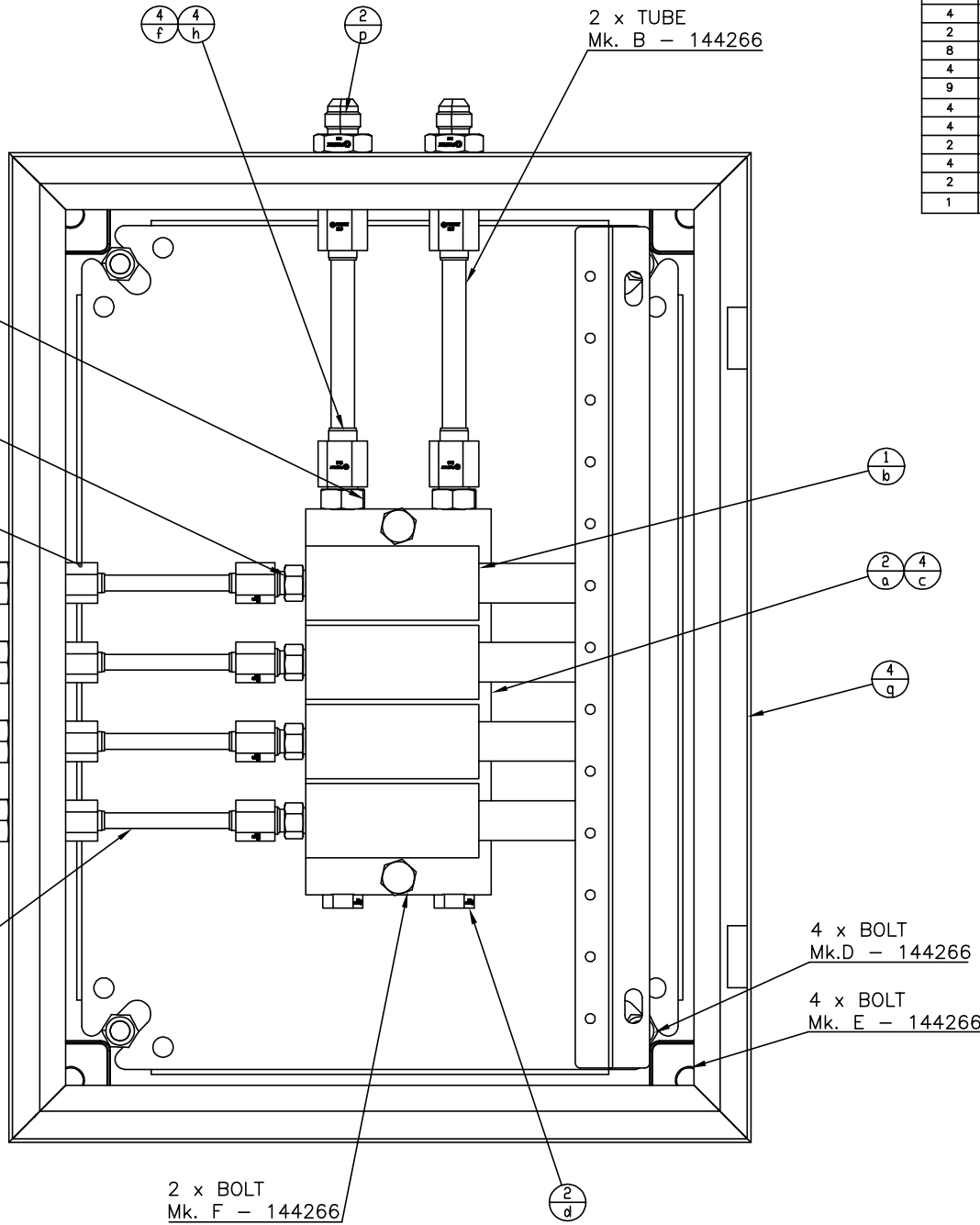


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No. OFF	ITEM	MARK No.	PART NUMBER	DESCRIPTION	MATERIAL
2	a	A	BPSG-04_SGA-011-LG-IND1	DOSING MANIFOLD BLOCK	MS
4	b	A	DOSING VALVE (NON ELECTRIC)	SKF-SGA-011	MS
4	c	A	SSAS-02	PLUG 3/8" BSPT (SS)	SAISI 316 (SS)
2	d	A	SSAS-04	PLUG 1/4" BSPT (SS)	SAISI 316 (SS)
8	e	A	SSBAN-07	TUBE NUT SUIT 1/4" TUBE (SS)	SAISI 316 (SS)
4	f	A	SSBAN-09	9/16 JIC NUT (SS)	SAISI 316 (SS)
9	g	A	SSBAS-04	TUBE SLEEVE SUIT 1/4" TUBE (SS)	SAISI 316 (SS)
4	h	A	SSBAS-06	9/16" JIC OLIVE (SS)	SAISI 316 (SS)
4	k	A	SSM-02-07	1/8" NPT MALE TO 7/16" JIC MALE ADAPTOR (SS)	SAISI 316 (SS)
2	m	A	SSM-04-09	1/4" NPT MALE TO 9/16" JIC MALE ADAPTOR (SS)	SAISI 316 (SS)
4	n	A	SSR-07-07	7/16 JIC BULKHEAD M/M ADAPTOR (SS)	SAISI 316 (SS)
2	p	A	SSR-09-09	9/16" JIC BULKHEAD ADAPTOR (SS)	SAISI 316 (SS)
1	q	A	SS-400X300X200_1	CABINET 400 X 300 X 200 - (WITH DOOR)	SAISI 316 (SS)



- NOTES:**
1. ALL DIMENSIONS SHOWN ARE IN MILLIMETRES.
  2. ALL DIMENSIONS GIVEN FOR MATERIAL ARE GROSS DIMENSIONS WITH NO REDUCTION FOR WELD PREPARATION.
  3. ALL STEEL HOT ROLLED SECTIONS AND PLATES SHALL BE GRADE 250 OR 300+ STEEL TO AS3678 OR AS3679.
  4. MARK LETTERS FOLLOWED BY DRAWING NUMBER AND ORIENTATION SHALL BE CLEARLY MARKED ON ALL ITEMS.
  5. ALL WELDING AND WELD PREPARATION SHALL BE IN ACCORDANCE WITH QUALIFIED OR PRE-QUALIFIED WELDING PROCEDURE.
  6. WELD ELECTRODE NOMINAL STRENGTH SHALL BE F<sub>uw</sub> = 480 MPa UNO.
  7. ALL WELDS SHALL BE 6mm CONTINUOUS FILLET UNO.
  8. WELDING SYMBOLS ARE TO AS1101.3.
  9. INSPECTION BY GFG ALLIANCE MAY INCLUDE NON-DESTRUCTIVE TESTING OF ANY WELD.
  10. ALL BOLTING SHALL BE TO AS1252 CLASS 8.8/S UNO.
  11. COMPONENTS TO BE PAINTED TO GFG ALLIANCE PAINT SPEC NC1 COLOUR YELLOW UNO.
  12. ALL REFERENCED STANDARDS SHALL BE TO THE LATEST REVISION.
  13. ALL WELDING SHALL CONFORM TO GFG ALLIANCE WELDING SPECIFICATION SP4/01-ENGINEERING (W137.MTS.104).

**REFERENCE DRAWINGS:**  
144267 - LOWER CABINET TYPICAL ARRANGEMENT

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**HYDROIL**  
HYDRAULIC SERVICE

TABLE Mk.A-144266  
SCALE 1:2

2	F-144266	M8 x 40 HEX BOLT	SAISI 316(SS)		C/W NUT & WASHERS
4	E-144266	M8 x 25 BOLT	SAISI 316(SS)		C/W NUT & WASHERS
4	D-144266	M8 x 30 BOLT	SAISI 316(SS)		C/W NUT & WASHERS
4	C-144266	TUBE OD 6.25 x 1.6	SAISI 316(SS)		80 mm
2	B-144266	TUBE OD 9.5 x 1.6	SAISI 316(SS)		90 mm
1	A-144266	TABLE	SEE ITEM LIST		SIP INTERNAL NUMBER

No. OFF	MARK No.	DESCRIPTION	MATERIAL	ISSUED	REMARKS	SIP INTERNAL NUMBER
1	COL.			DATE : 05/10/2023	SCALE :	
					NAME	SIGNATURE
					DRAWN JW	
					CHECKED DH	
					REVIEWED PD	
					REV NUMBER	

92813395 NOTIF. CAD. REF.

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**HYDROIL**  
HYDRAULIC SERVICE

144266

Project Number  
144266

PEA 46P 46A LUB

Revisions