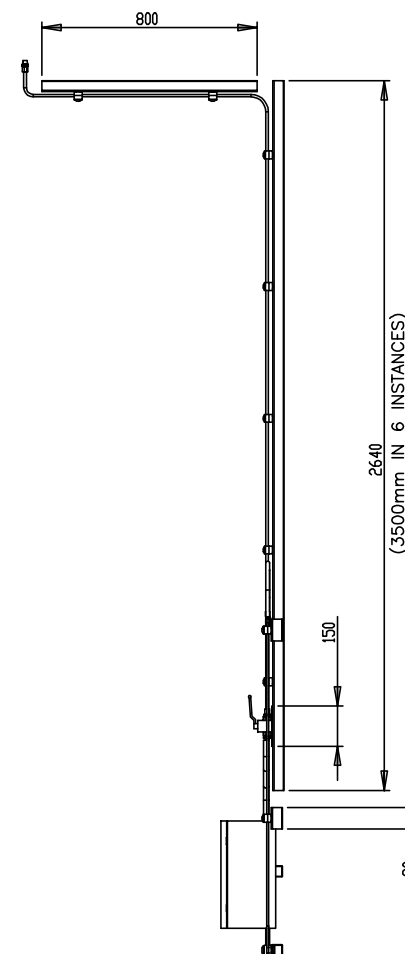


TABLE Mk. A - 144267
SCALE 1:20

No. OFF	ITEM	MARK No.	PART NUMBER	DESCRIPTION	MATERIAL
4	a	A	1_4 HOSE X 900mm	R2AT-04, 7/16 JIC FEMALE HOSE ENDS - SS	AIISI 316 (SS)
2	b	A	1_4 HOSE X 200mm	R2AT-04, 7/16 JIC FEMALE HOSE ENDS - SS	AIISI 316 (SS)
1	c	A	1_4 HOSE X 620mm	R2AT-04, 7/16 JIC FEMALE HOSE ENDS - SS	AIISI 316 (SS)
1	d	A	1_4 HOSE X 470mm	R2AT-04, 7/16 JIC FEMALE HOSE ENDS - SS	AIISI 316 (SS)
2	e	A	BBV-2-G06-1001-M	3/8" HIGH PRESSURE BALL VALVE - SSPBV-06	AIISI 316 (SS)
2	f	A	HOSE 3_8 X 330mm	3/8" R2AT-06 - 9/16" JIC FEMALE SWIVEL ENDS	AIISI 316 (SS)
1	g	A	PBK-0005	PIPE SUPPORT - UNISTRUT CHANNEL P1000	GAL MS
1	h	A	PBK-0007	PLATE 250 x 03 - VALVE MOUNT	AIISI 316 (SS)
4	k	A	SSBAN-09	9/16 JIC NUT - SS	AIISI 316 (SS)
4	m	A	SSBAS-06	9/16" JIC OLIVE - SS	AIISI 316 (SS)
4	n	A	SSC-06-09	3/8 BSPP - 9/16 JIC	AIISI 316 (SS)
4	p	A	SSF-04-07	1/4" BSPT MALE TO 7/16" JIC MALE ADAPTOR - SS	AIISI 316 (SS)
2	q	A	SSM-06-09	3/8" NPT MALE TO 9/16 JIC MAL ADAPTOR - SS	AIISI 316 (SS)
7	r	A	TWIN PIPE CLAMP 1D - 6.4 PP	TWIN STAUFF CLAMP 1D- 6.4 PP / SS / CHANNEL RAIL ADAPTOR	AIISI 316 (SS)
8	s	A	HBK-0007	PIPE SUPPORT - UNISTRUT CHANNEL / TWIN PIPE CLAMPS	AIISI 316 (SS)
8	t	A	SSBAN-07	TUBE NUT SUIT 1/4" TUBE (SS)	AIISI 316 (SS)
8	u	A	SSP-07-07	7/16" TO 7/16" JIC M/M CONNECTOR	AIISI 316 (SS)



RIGHT VIEW
SCALE 1:20

- NOTES:**
1. ALL DIMENSIONS SHOWN ARE IN MILLIMETRES.
 2. ALL DIMENSIONS GIVEN FOR MATERIAL ARE GROSS DIMENSIONS WITH NO REDUCTION FOR WELD PREPARATION.
 3. ALL STEEL HOT ROLLED SECTIONS AND PLATES SHALL BE GRADE 250 OR 300+ STEEL TO AS3678 OR AS3679.
 4. MARK LETTERS FOLLOWED BY DRAWING NUMBER AND ORIENTATION SHALL BE CLEARLY MARKED ON ALL ITEMS.
 5. ALL WELDING AND WELD PREPARATION SHALL BE IN ACCORDANCE WITH QUALIFIED OR PRE-QUALIFIED WELDING PROCEDURE.
 6. WELD ELECTRODE NOMINAL STRENGTH SHALL BE Fuw = 480 MPa UNO.
 7. ALL WELDS SHALL BE 3mm CONTINUOUS FILLET OR BUTT UNO.
 8. WELDING SYMBOLS ARE TO AS1101.3.
 9. INSPECTION BY GFG ALLIANCE MAY INCLUDE NON-DESTRUCTIVE TESTING OF ANY WELD.
 10. ALL BOLTING SHALL BE TO AS1252 CLASS 8.8/S UNO.
 11. COMPONENTS TO BE PAINTED TO GFG ALLIANCE PAINT SPEC NC1 COLOUR YELLOW UNO.
 12. ALL REFERENCED STANDARDS SHALL BE TO THE LATEST REVISION.
 13. ALL WELDING SHALL CONFORM TO GFG ALLIANCE WELDING SPECIFICATION SP4/01-ENGINEERING (WI37.MTS.104).

REFERENCE DRAWINGS:
144265 - GENERAL ARRANGEMENT
144266 - LOWER CABINET

No. OFF	MARK No.	DESCRIPTION	MATERIAL	QTY	REMARKS	SP NUMBER
1	E-144266	LOWER CABINET				
2	D-144267	1/4" SS TUBE LENGTH	AIISI 316 (SS)		1700 mm	
2	C-144267	1/4" SS TUBE LENGTH	AIISI 316 (SS)		2600 mm	
2	B-144267	3/8" SS TUBE LENGTH	AIISI 316 (SS)		4500 mm	
1	A-144267	TABLE				

DATE : 14/07/23	SCALE :
DRAWN : JW	SIGNATURE :
CHECKED : DH	
REVIEWED : PD	
NOTIF. :	
92813395	
PEA 46P 46A LUB	
Revisors :	
CAD. REF. :	

64 AUDLEY STREET
WOODVILLE NORTH
SA 5012 AUSTRALIA
Ph : 08 8347 1700

HYDROIL
HYDRAULIC SERVICE

Project Number
144267

144267